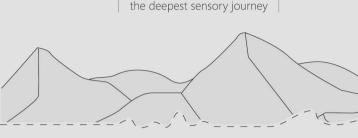
First meeting. Fell in love with the mellow coffee of Alishan

Pure experiences to awaken



Café DE Estate THomestay



T D o1 Shizi Mingxin Coffee (MX Coffee)

ADD No. 4, Shizi Rd., Alishan Township, Chiayi County 605, Taiwan (76.2km marker on Alishan Highway) OPEN HOURS 09:00-17:00

TEL 0933-274774 Shizi Mingxin Coffee, a café that has been converted from an old wooden house, cooperates with various coffee plantations of Alishan. The café selects coffee beans grown by a different plantation every mont which enables travelers to taste the various flavors of



Tsouzan Coffee

OPEN HOURS 10:00-17:00 (Closed Thur. and Sat.)

TEL 0928-780500

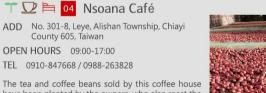
ADD No. 58, Leye, Alishan Township, Chiayi County

Tsouzan Coffee is a coffee plantation located in the village of Leye, close to the Leye Activity Center. The name "Tsouzan" is derived from words of praise in the Tsou language, which sounds similar to the way one might say "the best coffee" in the Minnan/Taiwanese dialect. The main varieties currently plante in the plantation are Typica, SL34, and Gesha.



TEL Make a reservation Alishan Cpu'u Caf'e is located in Leye Village,

Alishan Township, and its coffee is 100% produced by local farmers. The coffee has a full and mellow taste. Everyone is welcomed to sayor this unique



The tea and coffee beans sold by this coffee house have been planted by the owners, who also roast the beans. Looking down from the plantation, you car see their vast tea and coffee gardens. The Mihu Trail is also near the estate, often attracting tourists to walk and jog here. Fog arises often in this area, so this is a good location for seeing the "sea of clouds



County 605, Taiwan (61.2km marker on Alishan Highway) OPEN HOURS 09:00-21:00 TEL 05-2562257

ZENGIN is the most modern and stylish café in the





OPEN HOURS 08:00-17:00 TEL 05-2561118

Located in Leve Village, Alishan Township at an altitude of about 1,300 meters, owner Fang Cheng-lun has been engaged in the coffee industry for 20 years. He follows a precise management model for his farming and processing, and has perfected his product into a high-quality coffee wit a consistent flavor. Visitors can rest in the coffee shop and experience the various flavors presented by different coffee varieties through the tasting



TEL 05-2561699

ADD No. 209-8, Leye, Alishan Township, Chiayi County 605, Taiwan OPEN HOURS 08:00-20:00 By reservation

Located in Leye Village, Alishan Township, the coffee beans here are processed in two ways: washed and natural. This is a good place for leisure and relaxation. Everyone is welcomed to visit.



ADD No. 127-2, Leye, Alishan Township, Chiayi County 605, Taiwan OPEN HOURS 09:00-16:00

TEL 05-2562788 At an altitude of 1,200 meters, this plantation is located in Leve Village, Alishan Township. Due to the wide temperature differences between day and night, coffee beans produced here are large in size. full in aroma, smooth in taste, and slightly sour but sweet. Organic fertilizer is used in the planting process. Special emphasis is placed on doing th in an ecologically-friendly manner, including planting, harvesting, manufacturing, packaging, storage, and transportation.



T 🔽 ⊨ 09 XianYun

ADD No. 210, Leye, Alishan Township, Chiayi Cour

OPEN HOURS 09:00-17:00 TEL 05-2561580 / 0988-331411

XianYun is located on the lands of the Fushan tribe within the Alishan National Scenic Area. This is an area of lush primitive forests. Visitors can watch the sunrise in the forest in the early morning, and enjoy tea along with the sunset in the yard. The host, a local Tsou member from Leye Village in Alishan Township, is good at cooking traditional Tsou cuisine for



T 🔽 10 Alluring Scent Coffee Estate

ADD No. 183-1, Leye, Alishan Township, Chiayi

County 605, Taiwan (52.85 km marker on Alishan Highway) OPEN HOURS By reservation TEL 0911-736515

This plantation won the Gold Award in the Taiwan Premium Coffee Competition. Planting, roasting, cup testing, and other activities are all conducted in-house. The estate is located in Leye Village, Alishan Township, Chiayi County.



11 FoNa Handmade Jam

ADD No. 210, Dabang, Alishan Township, Chiayi County 605, Taiwan

OPEN HOURS 09:00-17:00 (Closed Thur. and Sat.) TEL 0985-568687

With health as their focus, the owners adhere to natural agricultural principles and grow their coffee in a manner that respects and coexists with the land The coffee is allowed to grow naturally, without the use of pesticides or fertilizers. In this way, customer can enjoy a very natural and pure original coffee.



12 TFU'YA Coffee

ADD No. 283, Dabang, Alishan Township, Chiayi County 605, Taiwan

OPEN HOURS 09:00-17:00 (For weekdays,

TEL 05-2511872 / 0928-359607 Located at an elevation of 1,000-1,300 meters, the owner of this plantation has always been obsessed with organic farming and operates the farm with this concept. The good shading provided by a climbing edible plant known as Awkeotsang helps slow the growth of the coffee cherries, allowing them to become richer in nutrients and creating a diverse and



T 💟 13 Pass age caf'e

ADD No. 269, Dabang, Alishan Township, Chiayi County 605, Taiwan OPEN HOURS 07:00-21:00 (Weekdays) / 07:00-15:00 (Weekends and hol

TEL 0921-016759

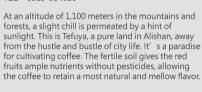
Pass age caf'e is located in the Tefuya mountain area, 1,100 meters above sea level. Everyone is welcomed to visit Coffee Alley here and enjoy a



14 Lansiang Farm

ADD No. 228, Dabang, Alishan Township, Chiayi County 605, Taiwan OPEN HOURS 14:00-19:00 By reservation

TEL 0919-884020



ADD No. 247-8, Dabang, Alishan Township, Chiayi

County 605, Taiwan OPEN HOURS By reservation TEL 05-2511462 / 0937-369464

This coffee estate is located outside the Tefuya tribal village at an altitude of about 1,230-1,500m. In the early days, Alishan was mostly planted with tea and cypress wood, so the coffee beans produced here also have characteristics of oolong tea, green tea, and honey-scented black tea. If you have the opportunity, please come and experience the charm



T 16 Hunter Coffee Estate

ADD No. 253, Dabang, Alishan Township, Chiayi County 605, Taiwar

OPEN HOURS By reservation TEL 0937-573412

Operated by two retired school principals, 700 coffee trees are currently planted in this plantation Adhering to the belief of maintaining biodiversity and a sustainable environment, they have always practiced organic farming and hope to share high-quality coffee from this healthy land and farm with everyone.



T D 17 Alishan Dabang Coffee Factory

ADD No. 61, Dabang, Alishan Township, Chiayi

OPEN HOURS 10:00-20:00 (Closed weekdays) TEL 0928-780553

Located in Abangu Village in Alishan Township, local villagers established this factory in 2018 after learning from the Coffee Association how to grow coffee beans and manage coffee production. The coffee grown by local members of the Abangu tribe

18 XDASR

ADD No. 90, Dabang, Alishan Township, Chiayi County 605, Taiwan

OPEN HOURS 07:00-17:00 By reservation TEL 05-2511589

Located in Alishan Township, XDASR's main products are an exquisite hand-brewed coffee and various agricultural specialties. Everyone is welcomed to make an appointment for a visit.



T 🔽 19 Chi Tsai Liu Li Ecological Farm

ADD No. 175-3, Dade' an, Alishan Township, Chiayi OPEN HOURS 08:00-16:00

(By reservation on weekdays) TEL 05-2511169

The Chi Tsai Liu Li Ecological Farm is located at kilometer mark 39.3 on County Highway 169. The coffee varieties in the park include Typica, SL34, and Gesha. Camping, cherry blossom viewing, and stargazing are also available on the farm.



20 Chu Mu Coffee Farm

ADD No. 38, Xinmei, Alishan Township, Chiayi County 605, Taiwan

OPEN HOURS 09:00-18:00 By reservation TEL 05-2513026





T 💟 21 Zhuo-Wu CAF'E

ADD No. 109, Chashan, Alishan Township, Chiayi

County 605, Taiwan OPEN HOURS 08:00-17:00 TEL 0937-657064

The owner of this estate began growing coffee in 2001. In order to keep improving his coffee beans, he painstakingly studied and explored different cultivation methods. Aided by Alishan's unique geographical conditions, he was able to win the national "Taiwan Premium Coffee" first prize. These beans are rubies that have become representative of



Fanlu Township

T 🔽 🔯 Alishan 5230 Coffee Farm

ADD No. 4, Lantianzai, Fanlu Township, Chiayi County 602, Taiwan OPEN HOURS 09:00-17:00 (Closed weekdays) TEL 05-2586523

Located at an altitude of 1,000 meters, this farm coexists with nature via friendly farming and grass-growing methods. The staff take a dedicated approach at each stage, from cultivation through harvesting and roasting. The beans are all hand-picked, fresh and hygienic, and great attention is paid to food safety.



T 💟 🔼 XianJing Cafe

ADD No. 80, Xiding, Fanlu Township, Chiayi County 602, Taiwan (52.6km marker on Alishan Highway)

OPEN HOURS 10:30-20:00 (Closed Thursdays) TEL 0918-061625

XianJing Cafe is located at the crest of the Alishan mountainside, an area originally famous for Sianjing tea. The second-generation owner expanded and set up cafes to diversify the family business, allowi visitors to experience the unique agricultural products such as tea, coffee, and camellia oil produced here.



T D Z Zheng Xin Yuan Tea/Coffee

ADD No. 62-3, Xiding, Fanlu Township, Chiayi County 602, Taiwan

(54.6km marker on Alishan Highway OPEN HOURS 09:30-18:00 Make a reservation (Closed Sundays)

TEL 05-2586760 / 0919-049152

The seven coffee varieties planted on this farm are cultivated in a friendly and natural manner without the use of pesticides, fertilizers, or herbicides. This provides an eco-friendly habitat for foraging and other activities. This farm participated in the 2019 Alishan Coffee Evaluation and Assessment and won the "Washed-Gold Award" and "Miel-Gold Award."

T 💟 🔼 Xin Qing Coffee Farm ADD No. 42, Xiding, Fanlu Township, Chiayi County

602, Taiwan OPEN HOURS 09:00-17:00 Make a reservation (Closed Mondays)

TEL 05-2586481 / 0983-177377 This coffee plantation is located in a quiet place surrounded by bamboo forests and clouds at an altitude of 1,400 meters. The founding concept of the Xin Oing Coffee Farm is that, although it is hard t grow coffee, no matter how hard it is you n

your mind and persevere.



T D Chia-Ho Garden Coffee ADD No. 75-5, Xiding, Fanlu Township, Chiayi County 602, Taiwa

OPEN HOURS 08:00-16:00 (By reservation on weekdays) TEL 05-2586580

This estate is located at gap along the Alishan Highway at an altitude of 1,200 meters. You can s at Chia-Ho and enjoy the sights and aromas of thi



Meishan Township

27 Guolong Tea Garden ADD No. 32-8, Longyanlin, Meishan Township,

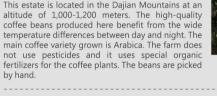
Chiayi County 603, Taiwan OPEN HOURS 09:00-17:00 (Closed Saturdays) TEL 0932-738946

This estate is located on a gap along the Alishan Highway at an altitude of 1,200 meters. Because direct sunshine is limited in the high altitude areas and temperature differences between morning and evening are wide, the growth of coffee beans is sl This allows visitors here to enjoy a coffee with a strong, sweet and pleasant taste



ADD No. 12-1, Longyanlin, Meishan Township, OPEN HOURS 09:00-18:00 Make a reservatio

TEL 05-2621998 / 0923-821228 This estate is located in the Dajian Mountains at an altitude of 1,000-1,200 meters. The high-quality coffee beans produced here benefit from the wide temperature differences between day and night. The main coffee variety grown is Arabica. The farm do not use pesticides and it uses special organ



Top 1 Coffee

OPEN HOURS 06:00-18:00

ADD No. 28, Longyan, Meishan Township, Chiayi County 603, Taiwan

TEL 05-2571116 / 0933-681533 This coffee plantation is located in Longyan Village at an altitude of 1,200 meters. The wide temperatur differences between day and night create high-quality highland coffee. The owner of the esta has insisted on planting with natural farmir methods for many years, and the farm has repeated received high marks its fine coffee. This farm als provides guided tours for visitors, allowing them



T D 30 Amber Coffee Estate ADD No. 38, Bihu, Meishan Township, Chiayi Cou 603, Taiwan

OPEN HOURS 09:00-17:00 (By reservation on weekdays) TEL 0922-204987

Located in the villages of Bihu and Longyan at an altitude of 1,000-1,200 meters, this farm is surrounded by clouds year-round. Wide temperature differences between morning and night result in large coffee beans and a full aroma. Visitors are welcomed to taste the coffee here.

Good Bo Coffee ADD No. 2, Xinxingliao, Meishan Township, Chiay County 603, Taiwan

Located at an altitude of 1,000-1,500 meters in Ruifeng Village, Alishan, Good Bo Coffee uses the time-tested growing methods that cherish the local ecology. This allows them to produce high-qualit agricultural specialties, such as authentic Alishar tea, a mellow Alishan coffee, homemade black sugar, vegetables, and fruits (such as plums)

OPEN HOURS By reservation

TEL 0963-187200



T D 🗎 33 Ching Ye Coffee Farm ADD No.10, Youyelin, Meishan Township, Chiayi County 603, Taiwan

> OPEN HOURS 08:00-18:00 TEL 05-2501031

Ching Ye Coffee is an expansion of Ching Ye Farm. In 2019, it won gold and silver medals in national competitions, as well as the Washed Gold, Miel, and Natural-Silver Awards at the 2019 Alishan Coffee Evaluation and Assessment. They weld

T 2 32 Feng Lin Shan Cha Fang

ment, and the beans have a strong

ADD No.32-5, Ruifeng, Meishan Township, Chiayi

OPEN HOURS 09:00-20:00

TEL 05-2501005 / 0910-856150

T D | 34 Reylee Coffee Farm ADD No. 120-8, Ruili, Meishan Township, Chiayi

County 603, Taiwan OPEN HOURS 10:00-22:00 TEL 05-2501629 / 0972-032573

This farm is located in the Ruili area of Alishan. The great-grandfather of the current owners planted two Arabica coffee trees on the property many years ago. Because of his love of coffee, the owner lat modified the varieties to improve the quality of the beans. The farm often holds coffee roasting and other professional courses.

T 35 KOANA Coffee Farm

ADD No. 14-5, Ruili, kezilin, Meishan Township, Chiayi County 603, Taiwan (73.8k from 166 County Road) OPEN HOURS By reservation

TEL 05-2501840 The KOANA Coffee Farm is located in Ruili Village Meishan Township. The owners grow and sell the own coffee beans. Visitors are welcome to call an make an appointment for a visit.



ADD No. 8-2, Ruili, Meishan Township, Chiayi County 603, Taiwan (81.2 km marker on Ruitai Roac also known as County Road No. 166)

OPEN HOURS 09:00-18:00 (Closed on Saturday

TEL 05-2501816 This estate sits on a hillside in Alishan at an altitude of 1,000-1,500 meters. The difference between night and day temperatures can be as much as 15°C. The helps infuse the beans with a strong sweetness During the Japanese colonial period, this area was dominated by the harvesting of cypress trees and the planting of tea. Thus, the coffees produced here exude the refreshing flavors of Taiwan's unique high-quality teas, such as lemon black tea, as well as

🔭 🔀 🦰 37 Wisteria B&B Coffee

ADD No. 10-3, Ruili, Meishan Township, Chiayi County 603, Taiwan OPEN HOURS 13:00-17:00 By reservation

TEL 0963-091039 Wisteria B&B is located in the 1,100-meter-high Chiayi Mountains, and is surrounded by mountain and hills. No loud vehicles disturb the peace, and the landscape views are excellent. Visitors can sit i this quiet environment, sip a cup of coffee, and enjoy the colorful garden colors, which will surely make them happy.

Coffee Of Princess ADD No. 63-1, Ruili, Meishan Township, Chiayi County 603, Taiwan

OPEN HOURS 08:00-17:00 TEL 05-2502136

This café uses local ingredients and coffee eleme Ruili black sugar to develop creative c as well as light meals and baked snacks. The men items are named after kings, queens, ministers and princesses so that visitors can experience being treated like part of a royal family.

39 Hong Friend Coffee & Tea Station

ADD No. 8-5, Hengshan, Meishan Township, Chia County 603, Taiwan (5.1k from 154 County Raod)

TEL 05-2571487 / 0963-246967 The owner is a young man born in 1996 who re to his hometown to help his parents in the tea

OPEN HOURS By reservation

He opened this small coffee shop so that people can drink tea and coffee grown in good with the environment.





T 40 Jen Peng Village

ADD No. 41-28, Tianliao, Zhuqi Township, Chiayi County 604, Taiwan OPEN HOURS 08:00-22:00 (Closed on weeks TEL 05-2615015 / 0975-853813

This coffee plantation is located in Shishuik Zhuqi Township, Chiayi County at an altitude of 1,200 meters. It is surrounded by mountains and clouds. Everyone is welcome to inquire about self-produced



T D 41 Ruolan Market & Sunna's Cafe

ADD No. 22, Xizhouzai, Zhuqi Township, Chiayi (Wenfeng Visitor Center 2F)

OPEN HOURS 09:00-17:00 (Closed on Tuesdays) TEL 0938-902163

The shop is managed by RuoLan and Uncle Hui from Ruili. They sell highland coffees, highland teas, and some special agricultural products which are taken great care of by local farmers. The shop is also a rest stop before the ascent up to the mountains. Pour-over coffee and fresh brewed tea are provided



12 Alishan Guanghua 18 Top Beans

ADD No. 18, Guanghua, Zhuqi Township, Chiayi County 604, Taiwan

OPEN HOURS 08:00-20:00 TEL 0937-476631

Located in the Alishan area of Chiayi at an altitude of 1,100-1,300 meters, the coffee trees on this farm where planted by the owner's ancestors. Some of them are now almost 90 years old, and have yielded countless offspring. The steps of growing, picking, and processing coffee beans are carefully controlled at this farm, ensuring that every drop of coffee is mellow, rich and charming.



T 43 Shan Shih Yuan

ADD No. 15-1, Shizhuo, Zhuqi Township, Chiayi County 604, Taiwan OPEN HOURS 10:00-15:00 By reservation

TEL 0928-575333 Shan Shih Yuan is located in Alishan at an altitude of

1,450 meters. The owner of the estate has applied 35 years of tea garden management experience to the cultivation of high-altitude coffee, making adjustments along the way. The farm offers many trails, allowing visitors to enjoy sunrises, sunsets, t sea of clouds, flowers and the area's rolling



Zhongpu Township

44 Yi Pin Estate ADD No. 1-10, Zhongpu, Zhongpu Township, Chiayi County 606, Taiwan

OPEN HOURS By reservation TEL 0912-797639 The owners of this farm insist on providing consistent high quality coffee beans. Non-stop care goes into each batch of fresh beans, just as if they were taki professionally so that the best tasting coffee produced.



T D.Z. Coffee Farm

OPEN HOURS 09:00-18:00 TEL 05-2551131 This farm believes in using natural farming method

ADD No. 7, Qitouzai, Sanceng Vil., Zhongpu

Township, Chiayi County 606, Taiwar

without the use of fertilizers or pesticides, and follows the most natural way to grow and make coffee in a healthy manner. Its land-friendly planting products, the farm often holds many experiential and teaching activities.

Map of the black gold hidden in the forest

Wander through the origin of Alishan's coffee, explore knowledge and feel the fascinating flavor.

